



SPECIFICATIONS for the STANDARD MILLS PAVILION PACKAGE

Manufacturer: Shelter shall be designed and furnished by EnWood Structures, LLC, Morrisville, NC.

Shelter Design: Shelter design system shall be The MILLS.

Manufacture: Manufacture of the structural glued laminated wood components shall conform to the manufacturing requirements of the American Institute of Timber Construction Standards and Standard Specifications for Glued Laminated Timber, AITC 117.

Manufacturer's and Fabricator's Certification: Shelter's manufacturer and fabricator shall be a member of, and hold full certification from, The American Institute of Timber Construction (AITC).

Manufacturer and Fabricator: The manufacturer and fabricator of the shelter's laminated wood components and the shelter's steel connectors shall be one in the same, to assure quality fit of all connections.

Quality Control: Quality Control shall be provided in accordance with ANSI/AITC A190.1-latest edition, American National Standard for Wood Products- Structural Glued Laminated Timber, and the American Institute of Timber Construction Inspection Manual AITC-200.

Lumber: Laminating lumber shall be kiln-dried, with 15% moisture content, Southern Yellow Pine graded to meet the requirements of Standard Specifications for Structural Glued Laminated Timber, AITC 117. Lumber combination shall be determined by the design requirements for each component and designated on the fabricator's shop drawings.

Treated Components: All treated components must be treated prior to gluing with pentachlorophenol Type "C". All treated components with ground contact, must be treated prior to gluing, at .6 lbs. per cubic foot with pentachlorophenol Type "C". All treated components not in ground contact, must be treated prior to gluing, at .3 lbs. per cubic foot with pentachlorophenol Type "C". Waterborne treatment will not be accepted.

Adhesives: Adhesives shall be wet-use (waterproof) complying with ANSI/AITC A190.1-latest edition.

Columns:

Glulam columns, if specified, to be fabricated with pressure-treated lumber at .6 lbs. per cubic foot with pentachlorophenol Type "C", prior to gluing, in accordance with AWPA and AITC 109 Standards. Waterborne treatment will not be accepted.

Steel columns, if specified, will be engineered and designed to sustain required load.

Exterior Curved Beams: Glulam curved beams to be fabricated with #1 Grade, kiln-dried, with 15% moisture content, Southern Yellow Pine, pressure treated at .3 lbs. per cubic foot with pentachlorophenol Type "C", prior to gluing, in accordance with AWPA and AITC 109 Standards. Waterborne treatment will not be accepted.

Interior Curved Beams: Glulam beams and purlins to be fabricated with #1 Grade, kiln-dried, with 15% moisture content, Southern Yellow Pine.

Roof Deck: Two-inch (nominal) #1 Grade, end matched, single tongue and groove with V-joint bottom face, kiln-dried, to an average of 15% moisture content, Southern Yellow Pine. Galvanized 16d nails shall be provided.

Fascia: Two inch (2") fascia, Southern Yellow Pine, #1 SPIB Grade, pressure-treated at .3 lbs. per cubic foot with pentachlorophenol Type "C" in accordance with AWWA Standards. Galvanized 16d nails shall be provided.

Roofing: Class A fire rated fiberglass shingles (25-Year Warranty) with one layer of #30 felt. Standard shelter to have Autumn Brown color shingles. Galvanized roofing nails for attaching felt & shingles shall be provided.

Hardware: All steel and hardware for beam and column connections shall be provided. Steel connections to be prime painted with rust inhibitor paint. Hardware to be electrostatic zinc plated.

Design: The structural systems are designed to sustain actual dead load in conjunction with 30 PSF live load or 20 PSF wind load, whichever combination is critical.

Appearance Grades: AITC Architectural grade. Exposed faces of glulam members to receive one coat of factory-applied clear penetrating sealer.

Protection: Laminated members shall be individually wrapped.

Storage and Erection: The general contractor is responsible for protection of the materials after arrival at destination. If stored temporarily, members should be placed on blocks well off the ground and separated with wood strips so that air can circulate around each member. Cover top and bottom with moisture-resistant paper. Use non-marring slings when handling.

Shop Drawing: The fabricator shall furnish a complete set of shop drawings showing the necessary details.

For additional information, assistance with inquiries, or specifications on CD,
please use the [Contact Us](#) link on this web site, or call
EnWood Structures, LLC 919.467.6155